

Date: Friday, 22/05/2009 4:45:59 PM
 User: Julie Dawson

Process Sheet

| | | | |
|------------------------------------|-------------------------------------|---------------------------|-------------|
| Customer : | CU-DAR001 Dart Helicopters Services | Drawing Name : | GASKET |
| Job Number : | 48161 | | |
| Estimate Number : | 12714 | | |
| P.O. Number : | | Part Number : | D353639 |
| This Issue : | 22/05/2009 | S.O. No. : | |
| Prsht Rev. : | NC | Drawing Number : | D3536 REV A |
| First Issue : | / / | Project Number : | N/A |
| Previous Run : | 47714 | Drawing Revision : | A |
| | Type : | Material : | |
| | SMALL /MED FAB | Due Date : | 29/05/2009 |
| Written By : | | Qty: | 12 |
| Checked & Approved By : | <u>JUD 09.05.25</u> | Um: | Each |
| Comment : | Est Rev:A New Issue 07-02-14 JLM | | |

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

MNEO60S063

NEOPRENE SHEET 0.063



Comment: Qty.: 0.9458 sf(s)/Unit Total : 11.3491 sf(s)

NEOPRENE SHEET 0.063

Batch: 111853 B 9-6-8

2.0

WATER JET

FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3536

Dwg Rev: AProg Rev: AB 9-6-8

2-Deburr if necessary

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE

B 9-6-8

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

S 09/06/08 (X12)

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Finishing

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Friday, 22/05/2009 4:45:59 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 48161

Part Number: D353639

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/06/09 J

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-06-09

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

| | | |
|------------------------------|---------------|------------------------------|
| DART AEROSPACE LTD | | Work Order: H 8161 |
| Description: Gasket | | Part Number: D3536-39 |
| Inspection Dwg: D3536 | Rev: A | Page 1 of 1 |

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article
 ☐ Prototype

| Drawing Dimension | Tolerance | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|-------------------|---------------|------------------|--------|--------|----------------------|----------|
| 35.71 | +/-0.030 | 35.71 | * | | | |
| 32.78 | +/-0.030 | 32.78 | * | | | |
| 29.28 | +/-0.030 | 29.28 | * | | | |
| 25.78 | +/-0.030 | 25.78 | * | | | |
| 23.25 | +/-0.030 | 23.25 | x | | | |
| 19.75 | +/-0.030 | 19.75 | * | | | |
| 17.75 | +/-0.030 | 17.75 | * | | | |
| 14.25 | +/-0.030 | 14.25 | * | | | |
| 9.50 | +/-0.030 | 9.50 | x | | | |
| 4.75 | +/-0.030 | 4.75 | x | | | |
| 5.00 | +/-0.030 | 5.00 | * | | | |
| 9.00 | +/-0.030 | 9.00 | x | | | |
| 0.30 | +/-0.030 | .301 | * | | | |
| 0.30 | +/-0.030 | .304 | x | | | |
| 1.88 | +/-0.030 | 1.885 | x | | | |
| Ø0.19 | +0.005/-0.001 | .190 | x | | | |
| 0.063 | +/-0.010 | .062 | x | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |

| | | | |
|-----------------------|-----------------------|----------------------------|-----|
| Measured by: B | Audited by: S | Prototype Approval: | N/A |
| Date: 9-6-8 | Date: 05/06/08 | Date: | N/A |

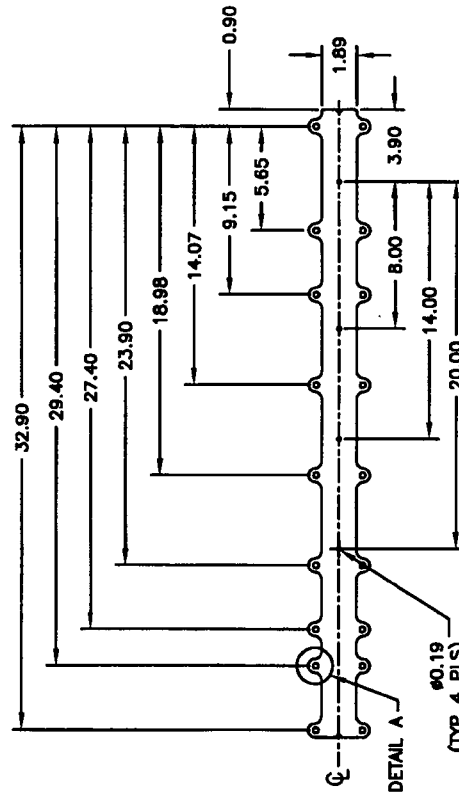
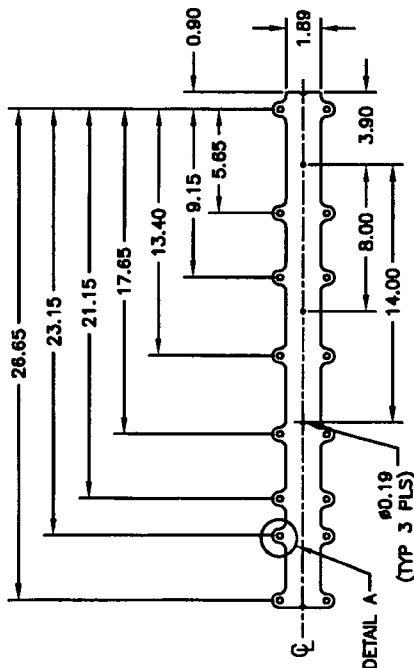
| Rev | Date | Change | Revised by | Approved |
|-----|----------|-----------|------------|----------|
| A | 07.03.14 | New Issue | KJ/JLM | |

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| CHECKED PH | APPROVED <i>[Signature]</i> | DRAWING NO. D3536 | REV. A SHEET 1 OF 6 |
| DATE 06.10.25 | TITLE GASKET | | SCALE 1:10 |
| A | 06.10.25 | NEW ISSUE | |

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09.02.12 *[Signature]*



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- NOTES**
- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NE060-S.083)
 - 2) FINISH: NONE
 - 3) PART IS SYMMETRICAL ABOUT Q
 - 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 5) ALL DIMENSIONS ARE IN INCHES
 - 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
 - 7) SEE PAGE 6 FOR DETAILS AND SECTION

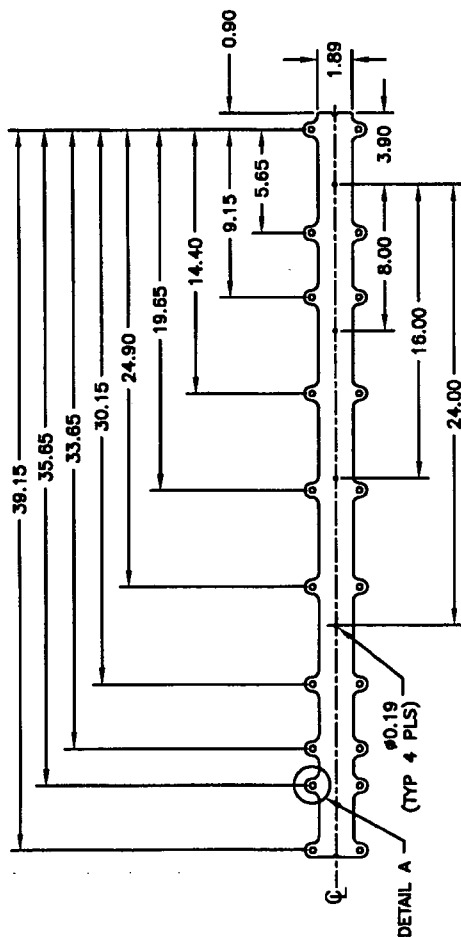
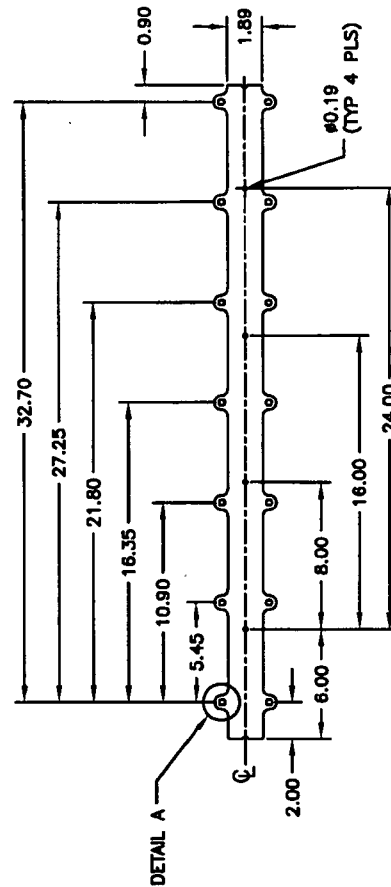
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**D3536-15 GASKET****D3536-21 GASKET**

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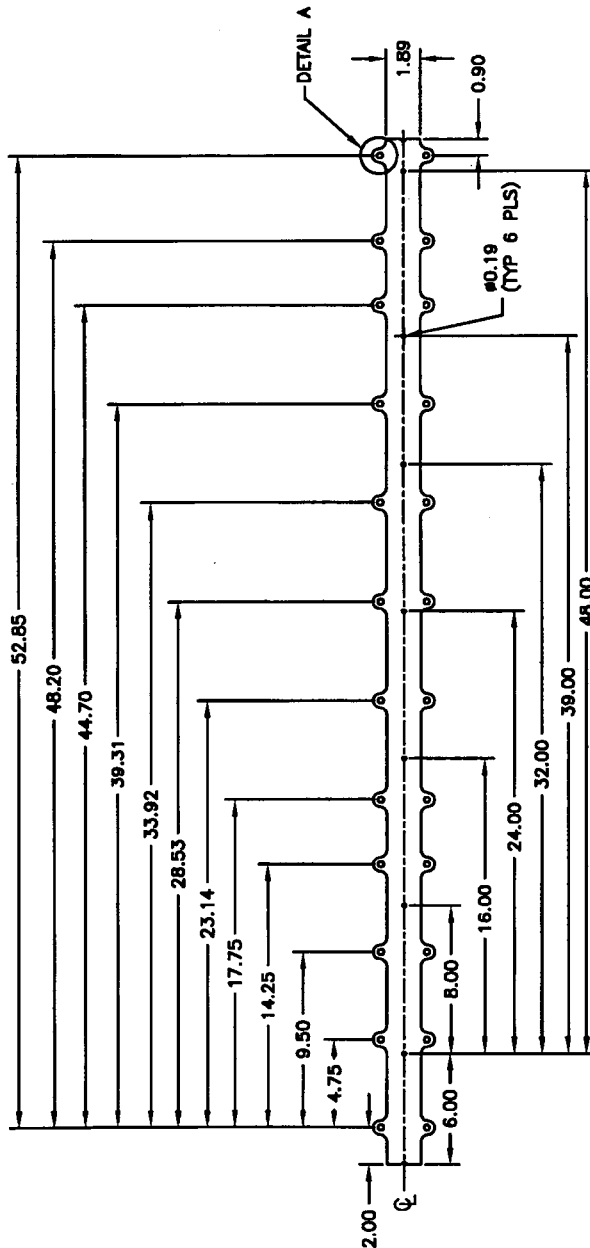
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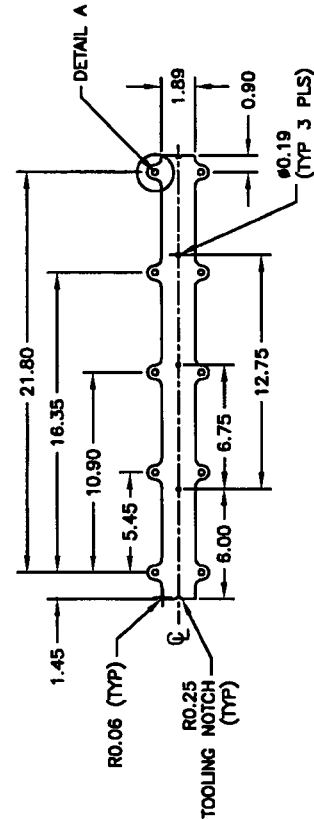
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D3536-23 GASKET



D3536-25 GASKET

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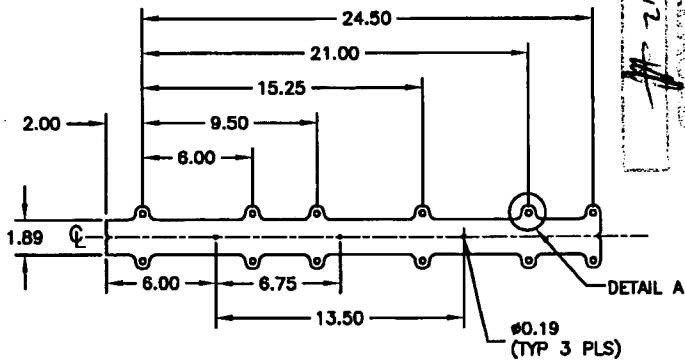
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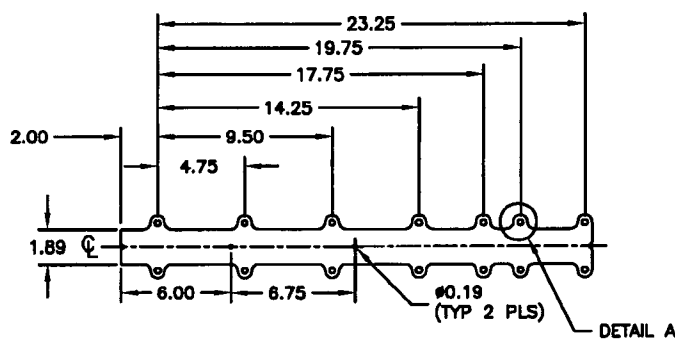
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| | | TITLE | GASKET | SHEET 4 OF 6 |
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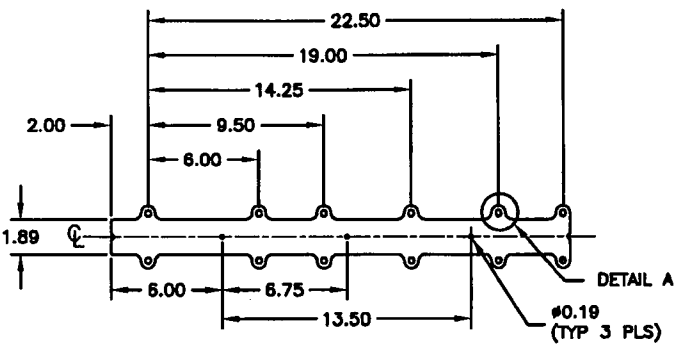
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D3536-33 GASKET



D3536-35 GASKET



D3536-31 GASKET

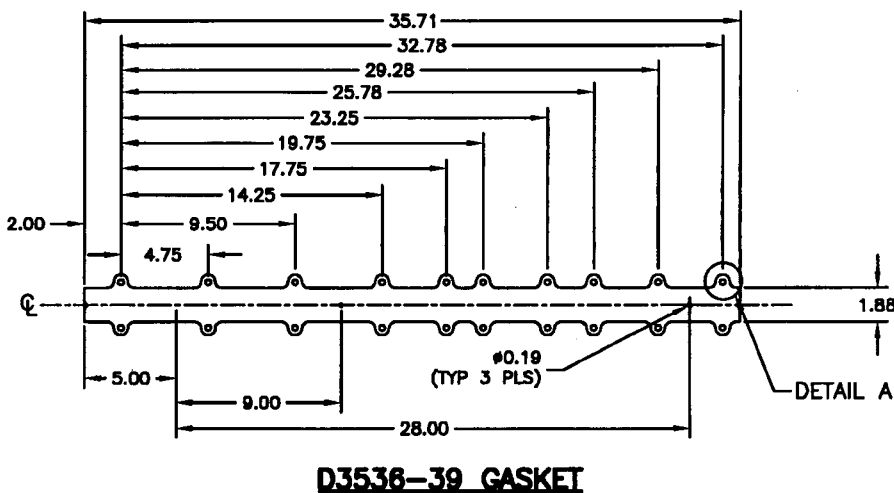
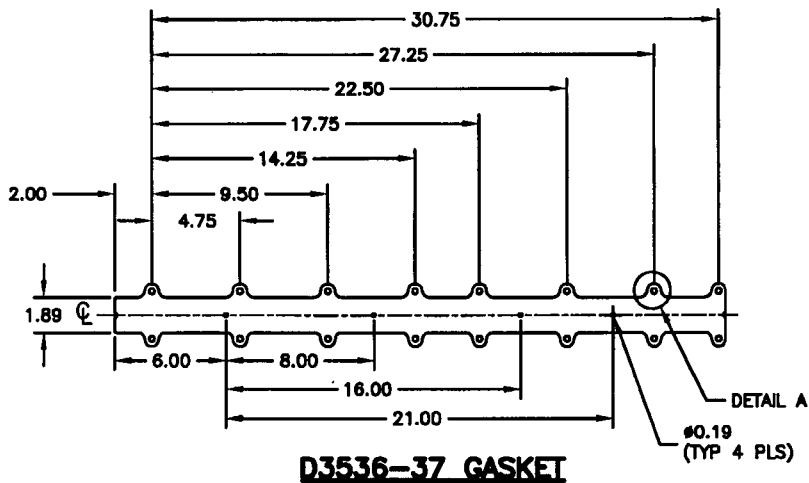
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| | | TITLE | GASKET | SHEET 5 OF 6 |
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NOTE

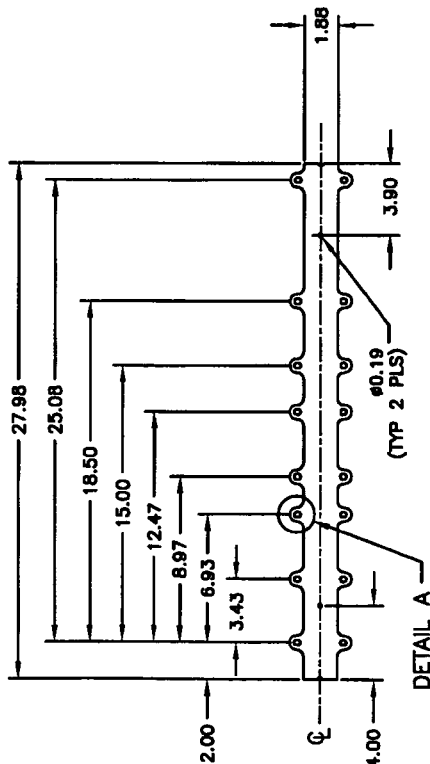
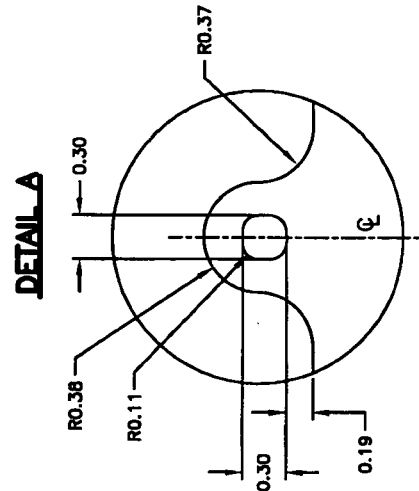
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D3536-41 GASKET

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